

RI9604/01 (UE-UK)
RI9604/41-42-47
EG5603/40-44 OVER ICE

(SUP049EU)



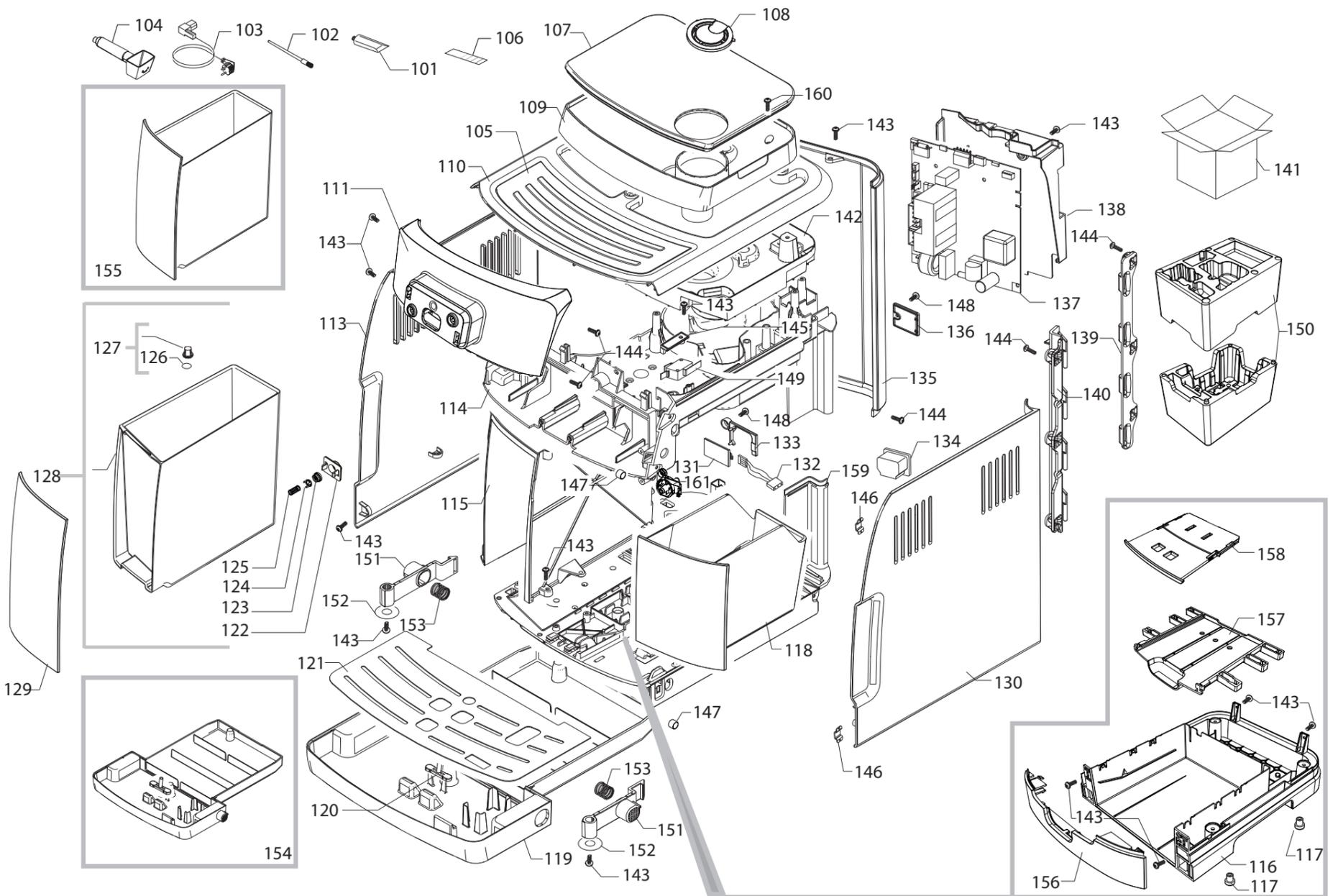
Cod.886960401010-688001003659
Cod. 886960441240-886960442240-886960447540
Cod.688001003085-688001003084

POS	12NC	DESCRIPTION	NOTE	POS	12NC	DESCRIPTION	NOTE
101	421945031791	KLUBERLUB V2 NH1 11-222 TUBE 5GR.		130	642001015135	PTM WATER TANK COVER CAD.P	Over ice
102	996530011867	BRUSH FOR CLEANING		421944040591	M/BLK RIGHT SIDE DOOR V4 NPR		
103	996530025808	BLK POWER CABLE SCHUKO L=1200	⚠	642001015161	PTM RIGHT SIDE DOOR CAD.P	Over ice	
	996530009627	BLACK POWER CABLE BRAZIL 10A V2 L=1200	RI9604/42 ⚠	131	421941306721	CPU+SW WATER LEVEL SENSOR V3 ASSY.	⚠
	996530069926	BLACK POWER CABLE BRAZIL L EQUALS 1200	RI9604/41 ⚠	132	421946000081	3P.CONN.WATER LEVEL V2 CLP UL ASSY.	⚠
	996530025843	POWER CABLE SJT3 USA BLACK UL L=1200	⚠	133	996530068749	BLK CAPACIT.SENSOR LOCKING INSERT NPR	
104	421944033301	BLK ABS COFFEE MEASURE SMART		134	996530072437	CUP SOCKET V3 EN 60320 C 13	⚠
105	421944053591	BA/SS UPPER CASING COVER INS.V2 NPR/H-T	No over ice	135	421945010741	M/BLK REAR CASING V2 NPR	
106	996530039604	STICKER FOR WATER HARDNESS TEST		642001015160	PTM REAR CASING CAD.P	Over ice	
107	421944057611	T/GRY BEAN C.CON.LID W/SEAL S/SC.NP5/H-T		136	996530068728	BLACK REAR CASING PROGRAM.INSERT NPR	
108	421944040481	TRANSP/GRY GROUND COF.HOPPER LID SMRA		642001015080	PTM REAR INS PROG.INSERT GAG.	Over ice	
109	421944053291	TRANSP/GRY BEAN COFFEE CONTAINER NPR		137	421945001754	MAIN+SW CAD 230V ASSY	⚠ Only 220V BR
110	421941301541	M/BLK UPPER CASING COVER V2 NPR/H		642001010790	MAIN+SW CAD.V4 120V ASSY	⚠ Only 127V BR	
	642001015162	PTM UPPER COVER CAD.P	Over ice	642001016138	MAIN +SW CAD. ICE COFFEE ASSY 230V	⚠	
111	421945003091	ANT. FRONT PANEL S/SCR. CAD. OTC		642001016139	MAIN +SW CAD. ICE COFFEE 120V ASSY	⚠	
	642001015096	PTM FRONT PANEL CAD.P	Over ice	138	421944017971	BLK PWR/CPU BOARD PROTECTION V2 P0057	220-230V
112	NOT AVAILABLE			421944050551	GRY PWR/CPU BOARD PROTECTION V2 P0057/UL	120-127V	
113	996530068729	BLACK LEFT SIDE CASING NPR		139	421944022751	BLK HINGE FOR REAR CASING XSM.	
	642001015158	PTM LEFT SIDE CASING CAD.P		140	421944022731	BLK HINGE FOR DOOR RIGHT SIDE XSM	
114	421941264392	BLK COFFEE GRINDER SUPP.PLATE V3 NPR/T		141	421945004371	DISPL.BOX GAG.CADORNA	No over ice
115	421941282513	BLK CASING BOTTOM INSERT V3 NPR		142	421944058831	BLK COF.GRINDER SOUNDPROOFING COV.V3 NPR	
	642001033086	BLK CASING BOTTOM INSER V2 CAD		143	996530007819	SCREW TCBR TORX 10 3,5X12 PLAST.ZN-N	
		UP TO SN WK04 OF 2026		144	421944016761	SCREW TCBR TORX 10 3,5X12 PLAST.ZN-NI	
		FROM SN WK05 OF 2026		145	996530067437	BLK CAPACIT.SENSOR DEADLOCK INSERT XSM	
116	421945003051	M/BLK CASING BOTTOM CAD.		146	996530069857	STEEL PLATE FOR DOOR MAGNET XSM	
	642001015156	PTM CASING BOTTOM CAD.P	Over ice	147	996530050555	MAGNET FOR FLOAT SUPERAUT.	
117	421324705256	TRANSPARENT SILICONE FOOT		148	996530013156	SCREW TCB TORX 10 3X8 PLAST.ZN-B	
118	421945006871	ANT.DUMP BOX CAD		149	421946000111	DOOR MICROSWITCH V3 NPR UL ASSY.	⚠
	642001015137	PTM DUMP BOX CAD.P	Over ice	150	421946500481	KIT PS-E INSERT FOR CAD.PLUS MILK PREST	
119	421944013031	BLK DRIP TRAY V3 NPR/T ASSY.		151	996530072693	BLACK DRIP TRAY LOCKING INSERT V2 NPR/T	
120	421941304791	RED/3003 FLOAT FOR DRIP TRAY XSM		152	996530062034	PLAIN WASHER 4,3X16 UNI 6592 GAL	
121	421944054531	SA/SS GRATE FOR DRIP TRAY NP5/T		153	996530000487	HOT WATER TUBE SPRING P124	
	642001018024	BLK GRATE FOR DRIP TRAY CAD.P	Over ice	154	421941308921	KIT SPARES BLK DRIP TRAY V3 NPR/T	
122	421946510471	BLK LID W/CONT.VALVE CAD.		155	421945008031	KIT SP.WATER GEN.CONT.NAT/GRY CAD PRES.	
123	421944040781	BLK GASKET FOR WATER CONT.VALVE V2 P0049		642001015131	PTM WATER CONT.CAD.P ASSY	Over ice	
124	421944040071	BLK WATER CONT.VALVE INSERT V2 P0049		156	421945003021	ANT. CASING BOTTOM COVER CAD.	
125	996530001831	SS SPRING FOR WATER CONTAIN.VALVE P0049		642001015141	PTM CASE.BOTTOM COVER CAD.P	Over ice	
126	996530013571	OR ORM 0190-10 EPDM		157	421945003041	M/BLK BOX REST CUPS CAD.	
127	996530029115	WHITE WATER CONTAINER EXT.FILTER ASSY.		642001015157	PTM BOX REST CUPS CAD.P	Over ice	
128	421946512091	AS.CONT.ACQ.V3 NPR GRI/NAT.		158	421945002991	REST CUPS ASSY CAD.	
129	421945006851	ANT WATER TANK FRONT COVER CAD		159	421944026525	BLK CASING BOTTOM V9C NPR/E	

IMPORTANT REPAIR INSTRUCTIONS: Only use genuine Gaggia spare parts to replace critical components.
The warranty of your Gaggia product is void if you do not use genuine Gaggia spare parts to repair critical components of your appliance.
The critical components are indicated with a warning triangle ⚠ in the service exploded view and/or service manual.



GAGGIA CADORNA PRESTIGE AND OVER ICE



RI9604/01 (UE-UK)
 RI9604/41-42-47
 EG5603/40-44 OVER ICE

(SUP049EU)



Cod.886960401010-688001003659
 Cod. 886960441240-886960442240-886960447540
 Cod.688001003085-688001003084

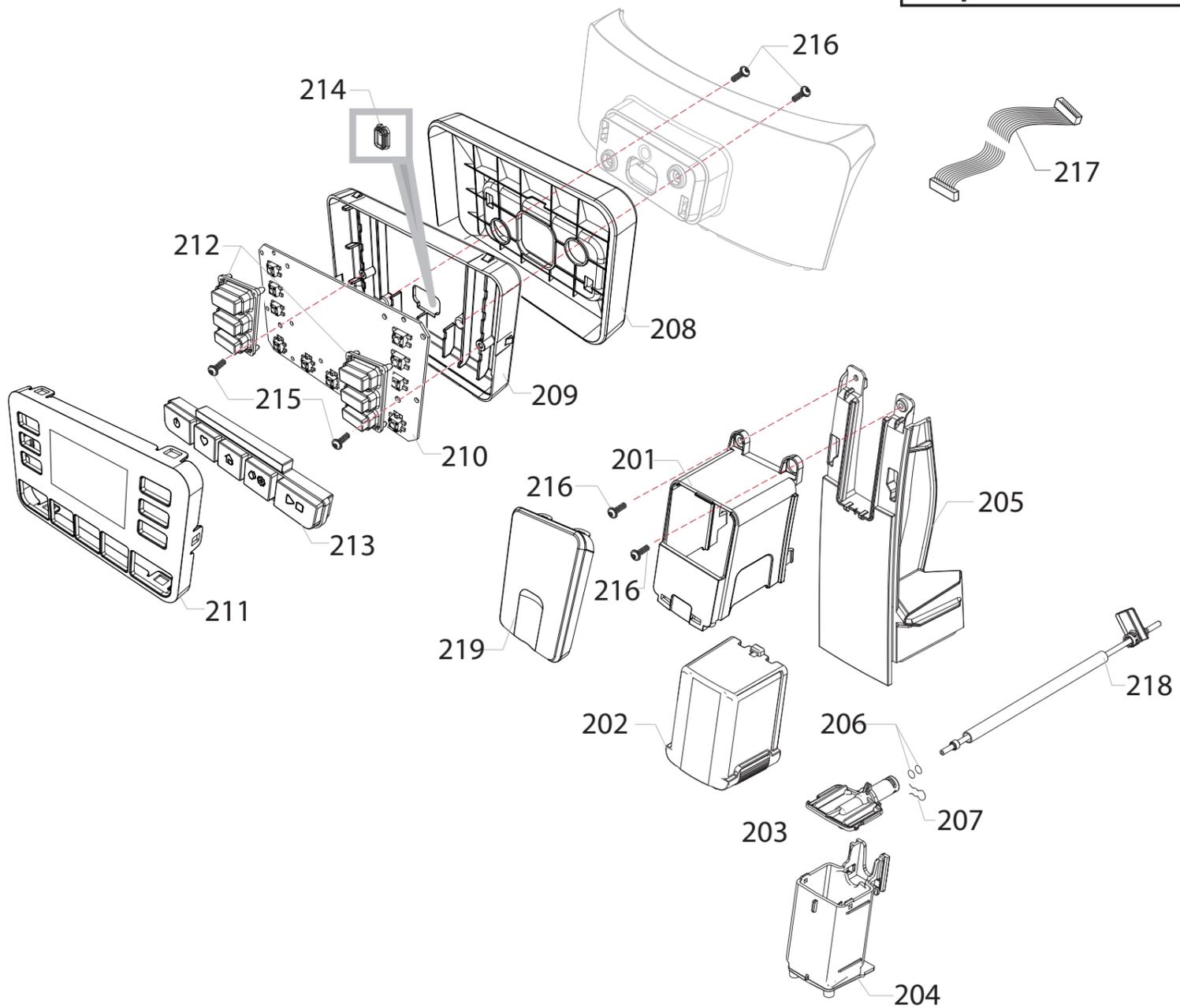
POS	12NC	DESCRIPTION	NOTE	POS	12NC	DESCRIPTION	NOTE
160	996530013165	SCREW TCB TORX 10 3,5X16 PLAST.ZN-B					
161	421945024341	BLK WATER CONNECTOR FTR2/B					

IMPORTANT REPAIR INSTRUCTIONS: Only use genuine Gaggia spare parts to replace critical components.
 The warranty of your Gaggia product is void if you do not use genuine Gaggia spare parts to repair critical components of your appliance.
 The critical components are indicated with a warning triangle ⚠ in the service exploded view and/or service manual.



GAGGIA CADORNA PRESTIGE AND OVER ICE

TABLE 1/6b



RI9604/01 (UE-UK)
RI9604/41-42-47
EG5603/40-44 OVER ICE

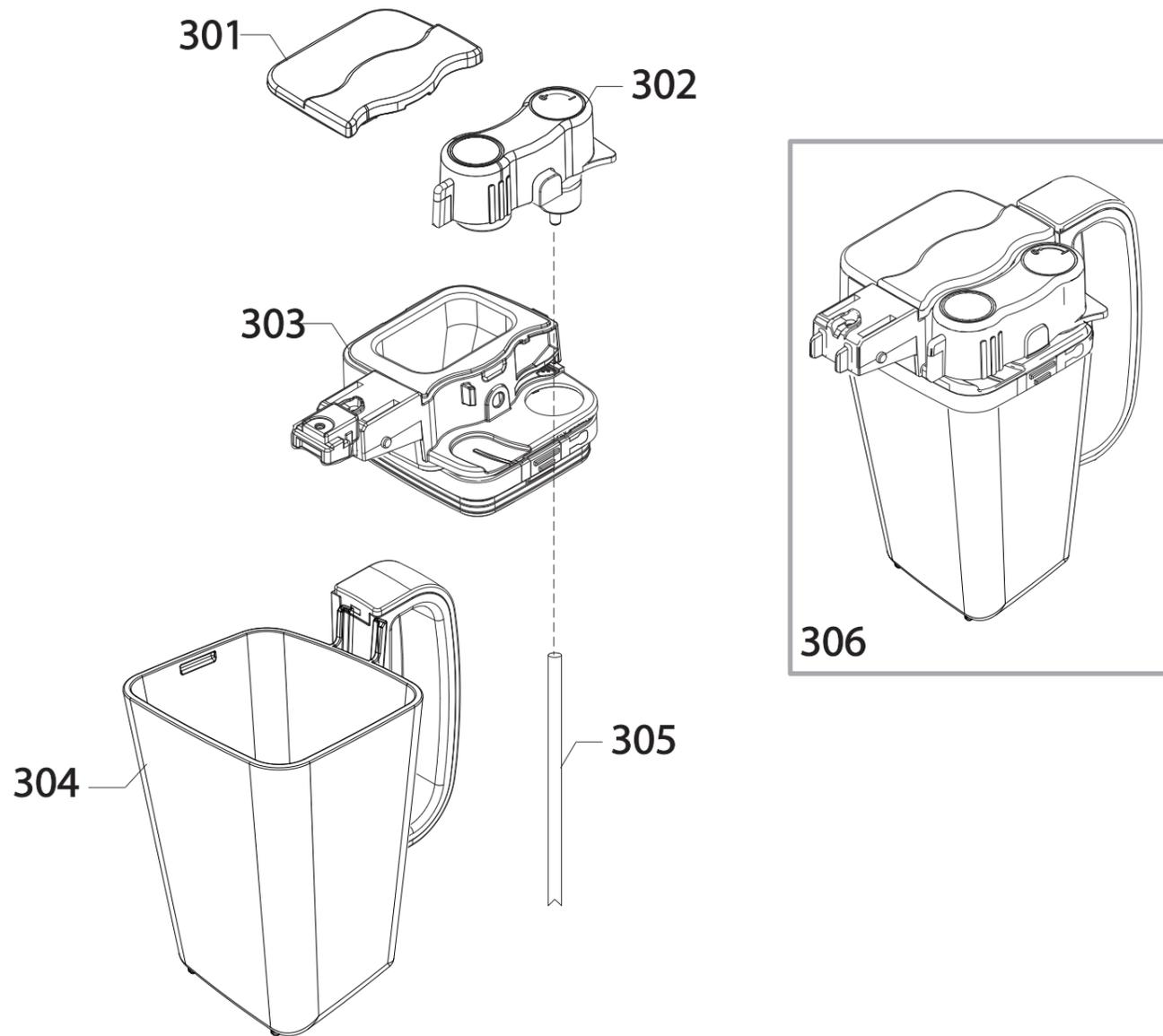
(SUP049EU)



Cod.886960401010-688001003659
Cod. 886960441240-886960442240-886960447540
Cod.688001003085-688001003084

POS	12NC	DESCRIPTION	NOTE	POS	12NC	DESCRIPTION	NOTE
201	421945003061	M/BLK COFF.DISPENSER EXTERNAL BODY CAD.					
202	996530068698	BLACK COFFEE DISPENSER MOBILE PART NPR					
203	421944086481	BLK COFFEE DISPENSER BODY LID V2 NPR					
204	421944086511	BLK COFFEE DISPENSER BODY V3 NPR					
205	421945005971	ANT.CASING COVER V2 CAD					
	421941267751	M/BLK FRONT CASING COVER V2 NPR	Over ice				
206	996530013564	OR 2015 SILICONE PTFE/FDA					
207	996530048885	SS FORK FOR TUBE D=4					
208	421946500071	SILVER REAR SUPPORT FRAME CAD.					
	642001015129	BLK REAR SUPPORT FRAME CAD.P	Over ice				
209	421945003161	BOX					
210	421945006126	UI_TFT+SW CAD. PRES V7 ASSY	⚠ Only 220V BR				
	642001010779	UI_TFT+SW CAD. PRES V8 120V ASSY	⚠ Only 127V BR				
	642001016102	UI_TFT+SW CAD. PRES ICE COFF. ASSY 230V	⚠				
	642001016103	UI_TFT+SW CAD. PRES ICE COFF. 120V ASSY	⚠				
211	421945008041	KIT FRAME+TFT CAD					
212	421945003261	BLK UPPER KEYBOARD CAD.					
213	421945003251	BLK LOWER KEYBOARD S/SCR. CAD.					
214	421944025962	YLW WIRING GUIDE SEAL V2 CST/BT					
215	996530013156	SCREW TCB TORX 10 3X8 PLAST.ZN-B					
216	996530007819	SCREW TCB TORX 10 3,5X12 PLAST.ZN-N					
217	421946034791	FLAT CABLE 10P.CPU-INTERF.UTENTE FTR UL	⚠				
218	996530073357	TEFL.TUBE 2X4 L=235+PLATE+2BUSH NPR ASSY					
219	421945003071	CHROM COFF.DISPENSER FRONT INSERT CAD.					
	642001015130	BLK COFF.DIS. FRONT INS. CAD.P	Over ice				





RI9604/01 (UE-UK)
 RI9604/41-42-47
 EG5603/40-44 OVER ICE

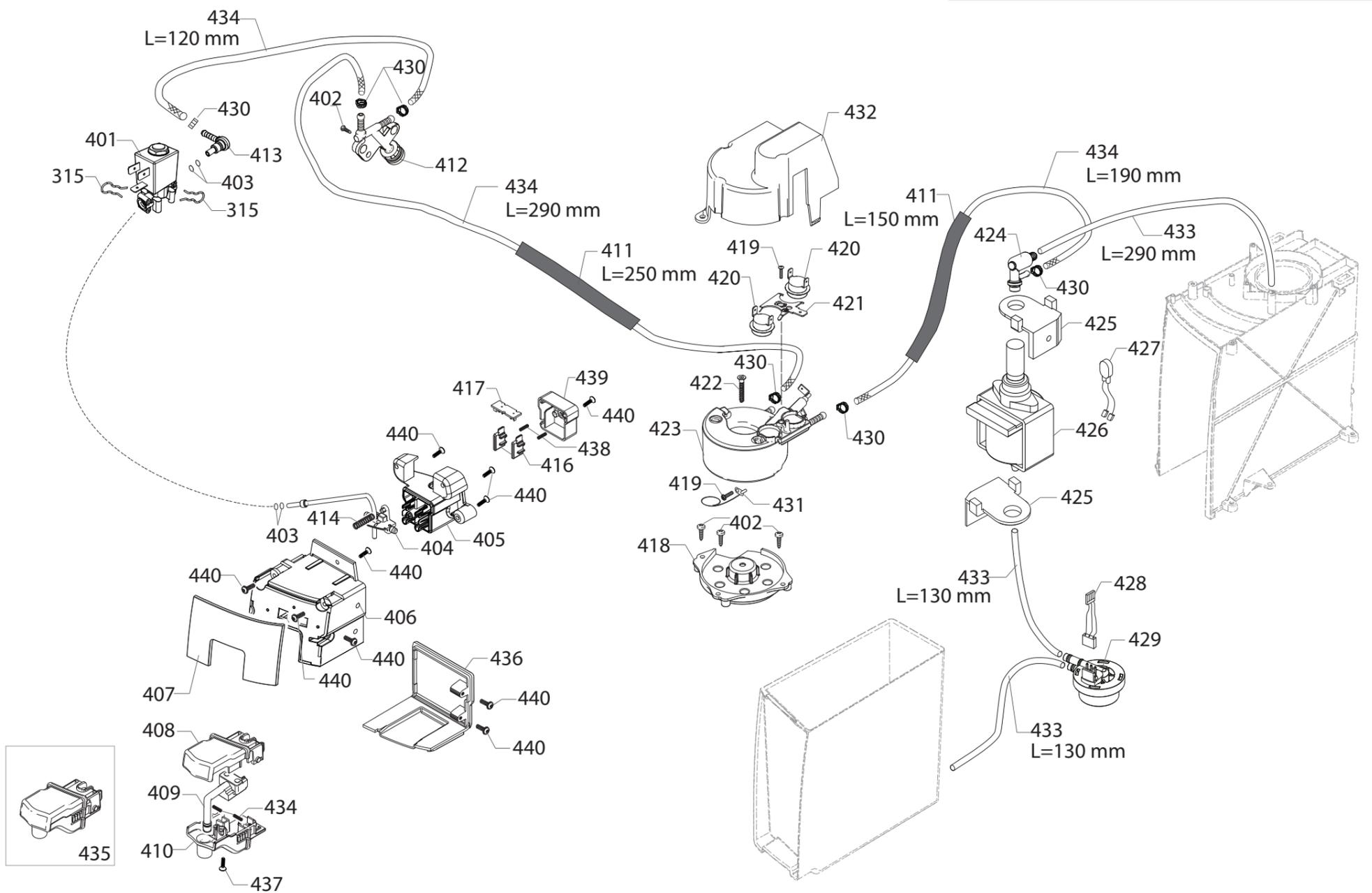
(SUP049EU)



Cod.886960401010-688001003659
 Cod. 886960441240-886960442240-886960447540
 Cod.688001003085-688001003084

POS	12NC	DESCRIPTION	NOTE	POS	12NC	DESCRIPTION	NOTE
301	996530072681	SS/BLK CARAFE COVER PLUG NPR/T ASSY.	No over ice				
302	421946505821	KIT SPAR.BLK CAPUCCINATORE CADORNA					
303	421941308931	KIT SPARES M/BLK UPP.COV.CAR.NPR/T					
304	421946505831	KIT SPAR.CARAFFE CADORNA	No over ice				
305	996530067817	SILICONE TUBE 3,5X6 L=125 MM	No over ice				
306	421945006991	TRANSP-M/BLK GEN.CARAFE CAD PRES. ASSY					
	642001018038	CARAFE/BLK INSERT ASSY CAD.P	Over ice				





RI9604/01 (UE-UK)
RI9604/41-42-47
EG5603/40-44 OVER ICE

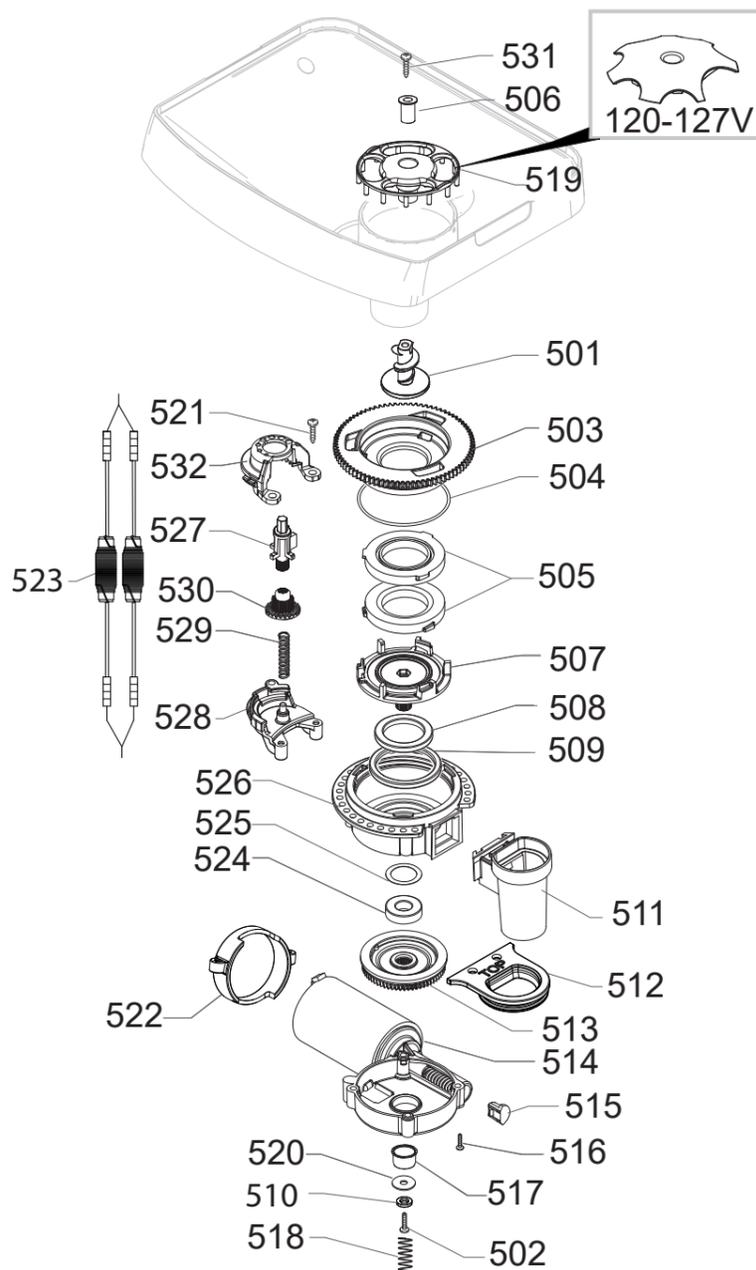
(SUP049EU)



Cod.886960401010-688001003659
Cod. 886960441240-886960442240-886960447540
Cod.688001003085-688001003084

POS	12NC	DESCRIPTION	NOTE	POS	12NC	DESCRIPTION	NOTE
401	421944090341	SOLENOID VALVES V2 NPR/T 24V ASSY.	⚠				
402	996530007819	SCREW TCBR TORX 10 3,5X12 PLAST.ZN-N			642001012195	GEN.TUB.BOILER V2 FTR/B 1900W 230V ASSY	220-230V ⚠
403	996530013564	OR 2015 SILICONE PTFE/FDA			642001012182	GEN.TUB.BOILER V3 XS4 1300W 120V ASSY	120-127V ⚠
404	421944009021	WHT PREFORM.TEFLON TUBE SUPP.V2 NPR ASSY					
405	421944087291	BLK CARAFE GRAFT BODY INSERT V2 NPR/T					
406	996530069804	BLACK CARAFE INSERT BODY NPR/T					
407	421945006961	ANT CARAFE INS.BODY FRON.COVER CAD					
	642001015163	M/BLK CARAFE INS.BODY FRON.COVER NPR/T	Over ice				
408	996530072648	M/BLK UPPER BODY HOT WATER DISP.NPR/T					
409	996530069842	BLACK HOT WATER DISPENSER TUBE NPR/T					
410	996530069867	BLK LOWER BODY HOT WATER DISPENS.NPR/T					
411	996530009523	TRANSPAR.10,5X12,3 SILICONE TUBE	IN ROLL				
412	996530068077	FLOW SELECTOR FAUCET NPR					
413	421944059391	WHT CONNECT.FAST LOCK 90 SILIC.TUBE PPS					
414	996530009559	TWO WAY TEFLON TUBES SUPPORT SPRING MYB9					
415	996530048885	SS FORK FOR TUBE D.4					
416	421944086331	BLACK CARAFE MICRO INSERT V2 NPR/T					
417	421941308431	NPR_V2_CARAFE	⚠				
418	421941215942	BLK SLIM/EXSL TUB.BOILER SUPPORT V2					
419	996530069758	SCREW TCB TORX 20 M4X8 AUTOFORMING ZN-B					
420	242280008584	THERMOSTAT OPEN/CLOSE 190/-35DEGC	⚠				
421	421946511731	THERMO/SPRING BOILER GAG ESP					
422	996530008024	SCREW TSP TORX 10 5X20 PLAST.ZN-B					
423	421944028841	TUB.BOILER XS4 ASSY. 230V-1900W	220-230V ⚠				
	421944046121	TUB.BOILER XS4 120V-1300W ASSY.	120-127V ⚠				
424	996530068178	L-F/BR.SAFETY VALVE 16-18 BAR ASSY.					
425	996530018056	BLACK TYPE ULKA PUMP W/BEVEL SUPPORT					
426	421941305991	ULKA PUMP EP5FMGW	230V-50HZ ⚠				
	421944081531	ULKA PUMP EFP5/S 120V-60HZ	120-127V ⚠				
	996530007782	ULKA PUMP EP5 S GW 220V-60HZ	220V ⚠				
427	996530074282	2P.CONN.PUMP SMR UL ASSY.	⚠				
428	996530073488	3P.CONN.FLOWMETER SMR UL ASSY.	⚠				
429	996530059843	TURBINE D=1,2 932-8521/00 ASSY.	⚠				
430	996530007742	OETIKER CLAMP D EQUALS 9 5 15400022	⚠				
431	996530026997	TEMPERATURE SENSOR NTC UL L=280MM	⚠				
432	642001011145	GREY BOILER INSULATING COVER V2 NPR					
433	996530002093	S/TUBE 5X10 60SH	L=1 METRE				
434	996530009505	5X8,9 SILICONE TUBE	IN ROLL				
435	996530072651	M/BLK HOT WATER DISPENSER NPR/T ASSY.					
436	996530069799	BLK CARAFE INSERT BODY REAR COVER NPR/T					
437	996530013164	SCREW TCB TORX 10 3X12 PLAST.ZN-B					
438	996530009566	SS CARAFE MICRO INSERT SPRING MYB9					
439	996530069841	TRANSP.CARAFE BOARD COVER NPR/T					
440	421944016761	SCREW TCBR TORX 10 3,5X12 PLAST.ZN-NI					





**RI9604/01 (UE-UK)
RI9604/41-42-47
EG5603/40-44 OVER ICE**

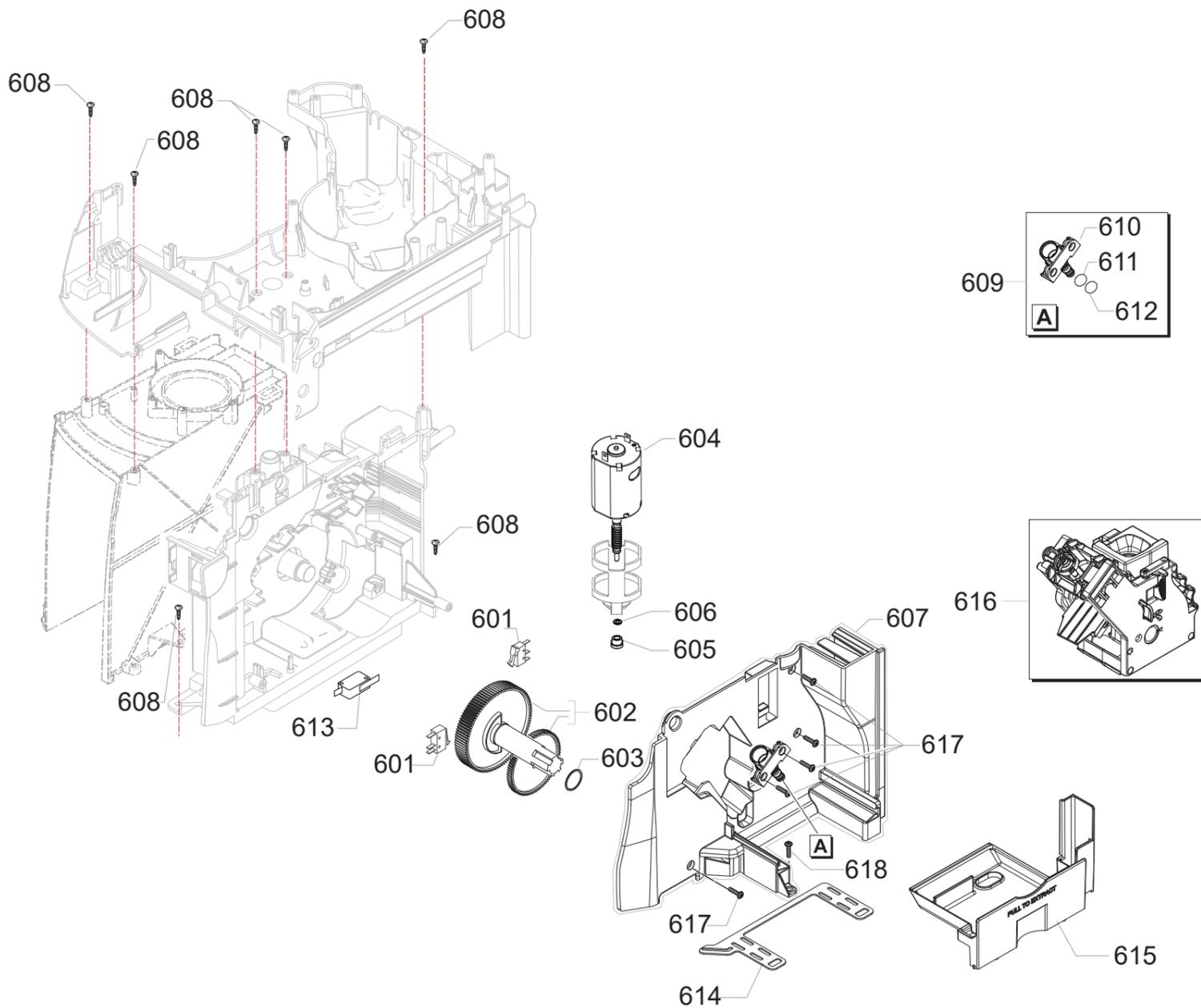
(SUP049EU)



Cod.886960401010-688001003659
Cod. 886960441240-886960442240-886960447540
Cod.688001003085-688001003084

POS	12NC	DESCRIPTION	NOTE	POS	12NC	DESCRIPTION	NOTE
501	421944032693	GRIVORY INCREASE SCREW GRINDER V3					
502	996530012928	SCREW TCB TORX 20 M4X30 ZN-B					
503	421941094152	BLK COF.GRINDER UPPER GRINDER SUPPORT V2					
504	996530013577	OR ORM 0530-15 NBR FDA					
505	642001005591	BAKED CLAY GRINDER 48X28 COORSTEK V3					
506	996530006412	BRASS BUSH BEAN CONT.FINGER PROTEC.P0057	230V				
507	996530017952	BLK LOWER COFFEEGRINDER GRINDER SUPPORT					
508	996530011183	AXIAL BEARING EKKO 342.35252					
509	996530013597	FELT RING 45,4X39,4X4					
510	996530012341	GALV.WASHER UNI 8842 A4					
511	996530068049	BLK GROUND COFF.OUTLET CONVEYOR V4 ASSY.					
512	421944060561	GRY GROUND COF.CONT.LOWER SEAL V2 SMART1					
513	421945006091	GRY GEAR SX Z=38 FOR GRINDER MOTION					
514	421944049151	MOTOR COFFEEGRINDER V3.2 230V ASSY.	220-230V ⚠				
	421944084071	MOTOR COFFEEGRINDER V3.2 WZN 120V ASSY	120-127V ⚠				
515	996530018139	MC V3 MOD=1,25 WORM SCREW CENTRING CAP					
516	996530012992	SCREW TCB TORX 3,5X30 PLAST.ZN-B					
517	421941154362	INSULATOR BUSH V2 FOR GRINDER MOTOR					
518	996530000376	COFFEE GRINDER SUPPORT SPRING P124	230V				
519	996530007058	BLK V2 BEAN CONTAIN.FINGER PROTECT.P0057	220-230V				
	642001004311	TRANS.BEAN CONT.FINGER PROTECT V4.NPR UL	120-127V				
	996530012375	STEEL FLAT WASHER DI=4,3 DE=14 SP=1,5					
520	996530013165	SCREW TCB TORX 10 3,5X16 PLAST.ZN-B					
521	996530013165	SCREW TCB TORX 10 3,5X16 PLAST.ZN-B					
522	421941142172	BLK COFFEEGRINDER MOTOR SUPP.P124 V2	⚠				
523	421946035831	2 POLES CONN. GRINDER MOTOR FTR UL	⚠				
524	996530011182	RADIAL BEARING 61900.2RS1					
525	996530012374	STEEL CRINKLE WASHER 21,8X14X0,25					
526	421941082802	BLK UPPER BODY WITH COFFEE GROUND OUT.V2					
527	421944025161	YLW BEAN COFFEE GRINDER INSERT SMR					
528	996530001314	LOWER COFFEEGRINDER GEAR SUPPORT P124					
529	996530001308	COFFEEGRINDER REGULATION SPRING P124					
530	996530001907	COFFEE GRINDING ADJUSTMENT GEAR P0049					
531	996530012992	SCREW TCB TORX 3,5X30 PLAST.ZN-B					
532	996530001296	UPPER COFFEEGRINDER GEAR SUPPORT P124					
	421946503841	GEN.MOTOR COF.GRINDER V2 CAD 230V ASSY	220-230V ⚠				
	421944084051	GEN.MOTOR COF.GRINDER FTR/B 120V ASSY	120-127V ⚠				





**RI9604/01 (UE-UK)
RI9604/41-42-47
EG5603/40-44 OVER ICE**

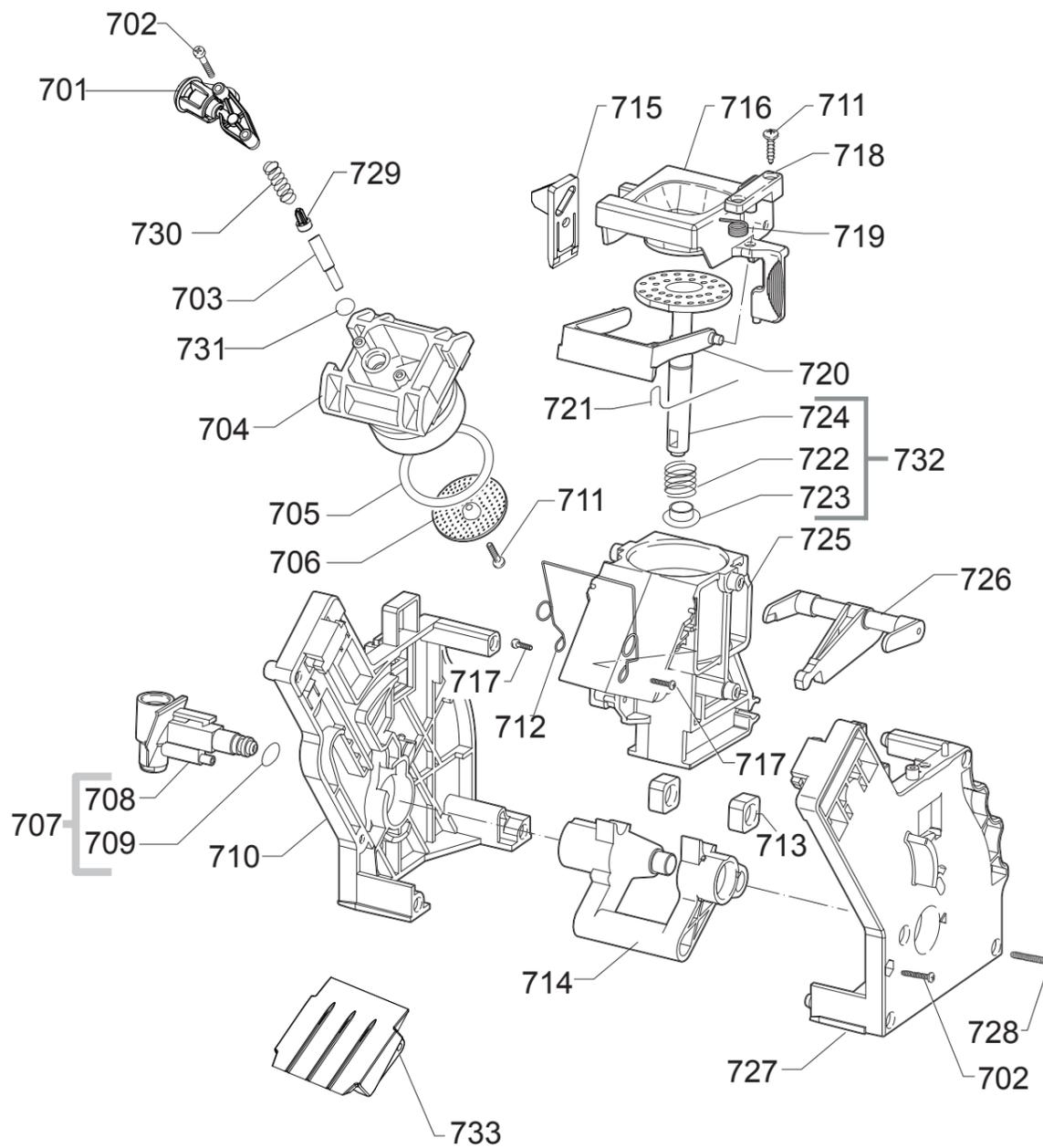
(SUP049EU)



**Cod.886960401010-688001003659
Cod. 886960441240-886960442240-886960447540
Cod.688001003085-688001003084**

POS	12NC	DESCRIPTION	NOTE	POS	12NC	DESCRIPTION	NOTE
601	421946046491	MICRO+REED+MOTOR BREWUN.V10 NPR UL ASSY	⚠				
602	996530009913	SPARES KIT GEARS FOR RATIOMOTOR V2					
603	996530050569	MYLAR WASHER FOR RATIOMOTOR					
604	996530002796	MOTOR FOR RATIOMOTOR P124 ASSY.	⚠				
605	996530049898	BRONZE SINTERED BUSH FOR MOTOR RATIOMOT.					
606	996530017424	BAKELIZZATE WASHER D=5,5					
607	996530001899	BLK RATIOMOT.MOUNTING PLATE COVER P0057					
608	996530007819	SCREW TCBR TORX 10 3,5X12 PLAST.ZN-N					
609	421945042061	PIN FOR FLOW SEL.FAUCET FTR2/B AS.					
610	421944059371	PIN FOR FLOW SELECT.FAUCET PPS V2 P0057					
611	421945039071	OR ORM 0090-20 RED MG8037R70P					
612	996530059419	OR ORM 0050-20 IN SILICONE					
613	421946046491	MICRO REED MOTOR BREWUN.V10 NPR UL ASSY	⚠				
614	996530072515	BLACK SEAL FOR RATIOMOTOR PLATE NPR					
615	996530068732	GREY BREW UNIT DRAWER COFFEE NPR					
616	642001014620	BLK/YLW BREW UNIT 8GR.5BAR GAG CAD					
617	421944016761	SCREW TCBR TORX 10 3,5X12 PLAST.ZN-NI					
618	996530007819	SCREW TCBR TORX 10 3,5X12 PLAST.ZN-N					





RI9604/01 (UE-UK)
RI9604/41-42-47
EG5603/40-44 OVER ICE

(SUP049EU)



Cod.886960401010-688001003659
 Cod. 886960441240-886960442240-886960447540
 Cod.688001003085-688001003084

POS	12NC	DESCRIPTION	NOTE	POS	12NC	DESCRIPTION	NOTE
701	421945026582	BLK BREW UNIT COF.OUT.SLEEVE V3 OMN AS					
702	996530007838	SCREW TCB TORX 10 3X25 PLAST.SS					
703	421944079291	BLK BREW UN.COUNTER PISTON TUBE V2 S0053					
704	421944079991	BLK BREW UNIT 8GR.COUNTER PISTON V2 P124					
705	996530059406	OR ORM 0320-40 RED SILICONE PTFE/FDA					
706	421945025332	PERCOLATOR DE=35,8 V2					
707	-	PARTICULAR NOT AVAILABLE					
708	421944050641	BREW UN.WATER INLET SLEEVE V2 SMR	UP TO WK44 2024				
	421945052161	BREW UN.WATER INLET SLEEVE WOB	FROM WK 44 2024				
709	996530059441	OR 2025 NBR FDA					
710	996530050832	BLK BREW UNIT REAR PLATE SMART					
711	996530007951	SCREW TSP TORX 10 3X10 PLAST.SS					
712	421944025811	SS BREW UNIT SPRING H=49 PK					
713	996530050539	BLK BREW UNIT DRILLED BLOCK					
714	421944079201	YLW BREW UNIT ELBOW SHAFT V2 M5000					
715	421944046932	YLW BREW UNIT COUPLING PLATE V3 SMART					
716	421945040431	BLK BREW UNIT V5 SMART1 HOPPER DOSER					
717	996530013148	SCREW TCB TORX 10 3,5X14 PLAST.SS					
718	996530050829	BLK BREWUNIT HOPPER BLOCKING PLATE SMART					
719	996530050838	SS BREW UNIT HOPPER SPRING SMART					
720	421945040461	BLK BREW UNIT SCRAPER V4 M5000					
721	996530050455	SS BREW UNIT SCRAPER SPRING					
722	996530050627	SS BREW UNIT 8GR.PISTON SPRING					
723	996530050618	WHT BREW UNIT 8GR.-12GR.PISTON BUSH					
724	421944079491	GRY BREW UNIT INTEGR.PISTON 8GR.V4 ASSY					
725	421944079431	BLK COF.CONTAIN.BREW UNIT V4 M5000 ASSY	UP TO WK44 2024				
	421945061771	BLK COF.CONTAIN.BREW UNIT V13 ASSY	FROM WK 44 2024				
726	996530001452	BLK BREW UNIT 8GR.CONNECTING ROD					
727	996530003228	BLK BREW UNIT FRONT PLATE S/SCR.SMART					
728	996530007953	SCREW TCB TORX 10 3,5X20 PLAST.SS					
729	421944081491	BREW UNIT VALVE FTR/B					
730	421941064021	SS.CONICAL SPRING					
731	996530059489	OR ORM 0060-10 NBR					
732	421944065811	GRY BREW UNIT 8GR.INT.PISTON GEN.V3 ASSY					
733	421944079341	BLK BREW UNIT CONVEYOR SLIDE L=56,3 V2					
	642001014620	BLK/YLW BREW UNIT 8GR.5BAR GAG CAD					

